


SCORE OF ACCREDITATION

Nital/Temper Etch
Immersion nital
Pre-Penetrant Etch
Immersion pre
Local (Swab) Etch pre

AC7108/4 Rev C - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted On audits on/after 21 January 2018)

Solution Analysis In Support of AC7108
Testing Performed Internally In Support of the Chemical Process Accreditation
B06 – Water Immersion / Humidity Testing In Support of AC7108
B14 – Conductivity Testing In Support of AC7108
B23 – Other Testing In Support of AC7108

AC7108/5 Rev B - Nadcap Audit Criteria for Alpha Case Removal and Chemical Milling (to be used on audits on/after 5 June 2016)

Alpha Case Removal

AC7108/12 Rev A - Nadcap Audit Criteria for Standalone Cleaning, Descaling, Passivation and Electropolishing (to be used on audits on/after 12 July 2020)

Passivation
Standalone Cleaning and Descaling
Acid Cleaning (If Titanium Acid Cleaning is also carried out then also check “Titanium Cleaning – Acid”)
Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then also check “Titanium Cleaning – Alkaline”)
Titanium Cleaning – Acid (This process also requires “Titanium Cleaning – Alkaline” to be checked unless customer specifications permit otherwise)
Titanium Cleaning – Alkaline